



**SEVENTH FRAMEWORK PROGRAMME THEME 3**  
**Information and Communication Technologies (ICT)**  
**ICT-2009.3.3 – Flexible, organic and large area electronics**

## **POLARIC**

Printable, organic and large-area realisation of integrated circuits

### **Deliverable 3.3** **OTFTs with gravure printed dielectric**

#### **PUBLIC PART**

**Responsible beneficiary: Imperial College London**

**Nature of deliverable<sup>1</sup>:** R

**Dissemination level<sup>2</sup>:** PU

**Author:** Nikolay Vaklev (Imperial College London)

**Date:** 2012/04/18

**Version:** 1.0

**Status:** Final version approved by the Steering Group

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<sup>1</sup> R = Report P = Prototype D = Demonstrator O = Other

<sup>2</sup> PU = Public, PP = Restricted to other programme participants (including the Commission Services), RE = Restricted to a group specified by the consortium (including the Commission Services), CO = Confidential, only for members of the consortium (including the Commission Services)

**Draft revision history (to be sent to the Coordinator)**

<b>Version</b>	<b>Date</b>	<b>Author</b>	<b>Summary of main changes and/or status of the version</b>
0.1	13.1.2012	Nikolay Vaklev	1st draft
0.2	13.1.2012	Alasdair Campbell	2nd draft – for distribution
0.3	23.1.2012	Roger Pretot	comment
0.5	28.2.2012	Alasdair Campbell	Final editing from the WP3 leader



**Approval for draft version (to be sent to the steering group for approval)**

<b>Contributor</b>	<b>Date</b>	<b>Approved by</b>	<b>Summary of main changes and/or status of the version</b>
Coordinator	27.3.2012	Kimmo Solehmainen	No changes, marked as versions 1.0



**Approvals for final version (to be submitted to the Commission)**

<b>Contributor</b>	<b>Meeting date</b>	<b>Meeting place</b>	<b>Remarks</b>
Steering Group	18.4.2012	E-mail decision	Approved



## **PUBLIC DESCRIPTION OF THE DELIVERABLE**

Here we report the successful development within the POLARIC project of a gravure printable, crosslinkable dielectric for n- and p-type organic thin film transistors (OTFTs). The printable dielectric ink is a proprietary research formulation from BASF. The dielectric is also cross-linkable and photopatternable, making it processable using standard fabrication techniques for structuring like spin-coating followed by photolithography. The dielectric approaches state-of-the-art electrical performance at relatively low thicknesses.

The dielectric was deposited via gravure printing and spin-coating — for comparison — in a bottom-gate, bottom-contact thin-film transistor (TFT) architecture. The study showed that gravure printing produces films of comparable structural and electrical quality to conventional spin-coating. The dielectric has the leakage current and dielectric strength required for TFTs in a display backplane application. The surface roughness is also low enough for good organic semiconductor deposition and crystal growth. n- and p-type OTFTs were tested by spin-coating films of small molecules on to the printed dielectric in the bottom-gate, bottom-contact architecture. The resultant transistors had a similar mobility, on/off ratio, turn-on voltage and hysteresis as control devices with the spin-coated dielectric.

We have therefore demonstrated that gravure is a viable fabrication technique for microelectronics applications, and it can deliver electronic-grade dielectric coatings that approach state-of-the-art.