

# Decocoat

## Polyolefine dispersions for textile coating



During the DECOCOAT project we have explored the possibilities of polyolefin (PO) dispersions for textiles. This research reflects and supports the growing ecological awareness within the textile industry.

PO dispersions may substitute (part of) the present phthalate-using flexible PVC coatings.

### What ?

In a PO dispersion the polyolefin particles are evenly scattered in water. The basic products (as supplied by e.g. DOW Chemicals or Mitsui) have a milky aspect. The particle size is in the order of a few micrometers.

The dispersions are typically composed of about 40 to 55% solids. The PO dispersions are a mix of propylene and ethylene copolymers. Their pH value varies between 8 and 10.

Their viscosity is an important processing aspect; although the viscosity is rather low in the case of basic products (<500cps) it can be adapted in function of the application.



PO dispersions. (left) Basic product - (right) coloured coating formulation

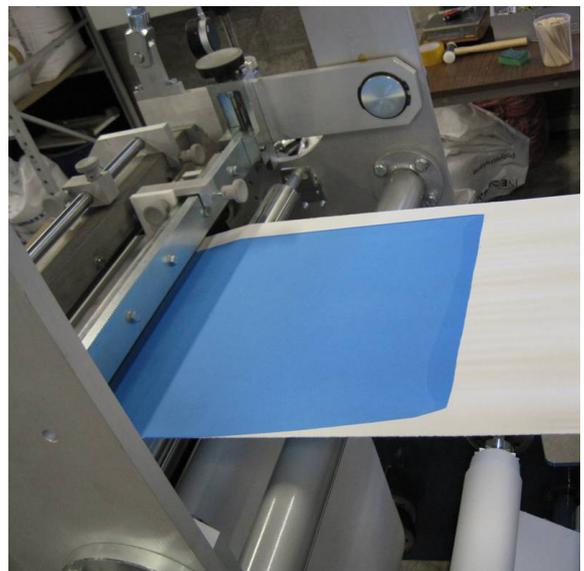
### How ?

PO dispersions are fairly easy to process. By applying the necessary additives, we can confer the right properties to the basic formulation (e.g. viscosity).

In this way, the formulations can be applied by padding, blade coating (air and roll) or screen printing. Transfer coating and yarn coating too are possible techniques.

### Why ?

In comparison to PVC coatings, PO dispersions have a major ecological advantage, which may be crucial in those applications where some chemicals are prohibited (as in baby's clothing) by legislation or by eco-labels, such as Oeko-Tex®.



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## Further advantages :

- PO's have a relatively low weight density allowing the application of "light" coatings
- possibility to functionalize basic formulations
- use of several application techniques, such as padding, air- and blade coating, screen printing
- very good water column

## Examples :



Screen printing of PO dispersion on cotton fabric



Raincoat made from PO coated PES fabric

## Consortium:

DECOCOAT is a European FP7 "Research for SMEs" project.

In this kind of projects, a number of research partners (Centexbel - Belgium, Teknologisk Institut - Norway, Aitex - Spain) are commissioned by a group of SME companies. Calcutta and Luxilon were the Belgian SME partners in the project.

### Guy BUYLE

Centexbel GENT  
Research scientist & European project co-ordinator  
tel: +32(0)9 243 82 53  
gsm: +32(0)492 737 619  
gbu@centexbel.be

### Pieter HEYSE

Centexbel GENT  
Research scientist  
Textile Functionalisation & Surface Modification  
tel: +32(0)9 243 82 54  
ph@centexbel.be

DECOCOAT is a European FP7 project (515859-2)  
Project website: [www.decocoat.org](http://www.decocoat.org)