

		SPHERE		MARIOS				MARINE	
		mini-pin #1	mini-pin #2	mini-pin #1	mini-pin #2	mini-pin #3	mini-pin #4	mini-pin #1	mini-pin #2
		top	bottom	top			bottom	top	bottom
<b>fuel</b>	<b>project</b>	FAIRFUELS		FAIRFUELS				PELGRIMM	
	<b>recycling mode-fuel concept</b>	homogeneous-MADF		heterogeneous-MABB				heterogeneous-MABB	
	<b>composition</b>	(U, Pu, 3%Am)O <sub>2</sub>		(U, 15%Am)O <sub>2</sub>				(U, 13%Am)O <sub>2</sub>	
	<b>fabrication</b>	sol-gel process		powder metallurgy				sol-gel process	
	<b>type of fuel</b>	spherepac	pellet	pellet				spherepac	pellet
	<b>geometry</b>	beads	sintered beads	disks				beads	sintered beads
<b>density</b>	75,5 %TD	94 %TD	92,5 %TD	92,5 %TD	88 %TD	88 %TD	88 %TD	~ 67 % TD	94-95 % TD
<b>irradiation</b>	<b>project</b>	FAIRFUELS		FAIRFUELS				PELGRIMM	
	<b>reactor</b>	HFR		HFR				HFR	
	<b>begining - end</b>	august 2013-april 2015		march 2011-may 2012				january 2016-may 2017	
	<b>duration</b>	295 EFPD		304 EFPD				359 EFPD	
	<b>power density (EOI)</b>	~ 300 W/cm		412 W/cc	542 W/cc	492 W/cc	364 W/cc	~ 55-70 W/cm *	
	<b>burn-up (EOI)</b>	~ 5 %at		1,14 %at	1,57 %at	1,53 %at	1,11 %at		
<b>temperature</b>	~ 2300°C	<1800°C	990 °C	1370 °C	1180 °C	980 °C	<1000°C*		
<b>PIE</b>	<b>project</b>	PELGRIMM		PELGRIMM				<b>NOT PLANNED</b>	
<b>NDE</b>	<b>neutronoraphies</b>	fuel restructuring		small cracks					
	<b>gamma spectrometry (scan)</b>			cracks					
	<b>puncturing : gaz released fraction</b>	~ 90% Xe-Kr ~ 100% He	~ 90% Xe-Kr ~ 100% He	~ 10-20 % Xe-Kr ~ 100% He	~ 80-90 % Xe-Kr ~ 100% He	~ 45-50 % Xe-Kr ~ 100% He	~ 10-20 % Xe-Kr ~ 100% He		
<b>ED</b>	<b>number of fragments</b>			1 to 5	1 to 2	6 to 14	1 to 2		
	<b>geometric density variation</b>			not significant			not significant		
	<b>hydrostatic density variation</b>			not significant			~7% densification		
	<b>optical macro/microscopy</b>								
	<b>SEM, XRD</b>								
<b>EPMA, SIMS</b>									

\* to be confirmed after irradiation

Table 3 : Summary of SPHERE, MARIOS and MARINE fuel features, irradiation conditions and PIE results