

ITEM	SCENARIOS									
	REF	A	B	C	D	E	F	G	H	K
DTA		X	X	X	X	X	X	X	X	X
KNOWLEGGE 1		X	X	X	X	X	X	X	X	X
KNOWLEGGE 2 + SIMULATION		X	X	X	X	X	X	X	X	X
KNOWLEGGE 3 (RX & TC)		X	X	X	X	X	X	X	X	X
TUNDISH REDESIGNED			X	X	X			X	X	X
CONVERTER				X	X	X	X	X	X	X
PLASMA					X		X			X
FURNACE						X	X			X
MOLDING BOX ROBOTIC CELL								X	X	X
DEBURRING ROBOTIC CELL									X	X
SAMPLES CELL										X

Figure n° 25.- Different scenarios analysed (combined results)