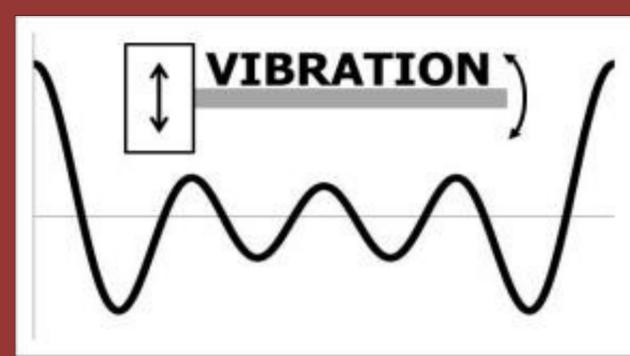
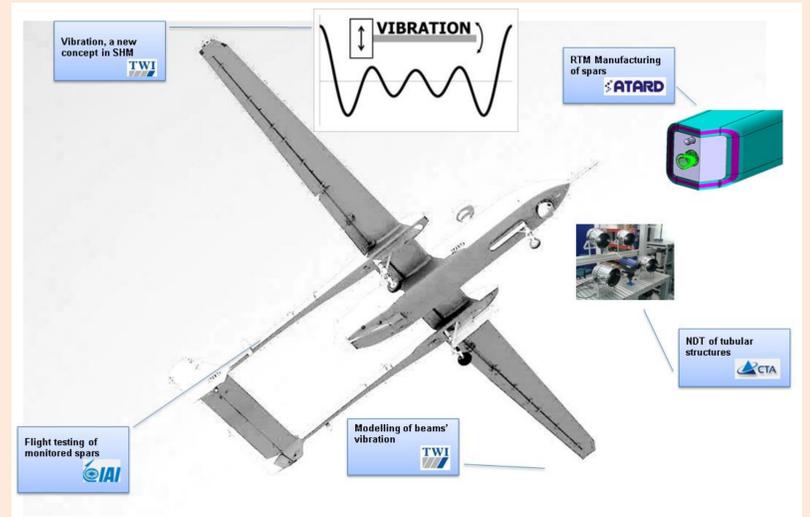


Global in-flight health monitoring platform for composite aerostructures based on advanced vibration based methods



Introduction

- **Composite Materials** have a *wide range of applications* in land transportation, aerospace and marine structures.
- They present **many advantages** compared with metals for the same applications.
- As composites are becoming increasingly popular in aerospace applications **the market for Structural Health Monitoring (SHM) will be increasing** in the near future.



Concept

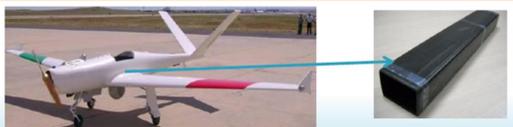
- Development of an **innovative in-flight SHM** platform for aerostructures based on a **small (minimal) number of vibration sensors**.
- **Global vibration-based SHM methods** are developed for **assessing the health state** of composite structures under significant uncertainty.
- The SHM methodology should work for a **population** of similar structures and achieve both damage detection and localization.

Novelty of the Research

- The **main practical problem** for the application of vibration based SHM methods in real world aircraft parts is the **high number of "training experiments"** that are normally **required** for a successful fault detection, identification and localization.
- In the **present project** the real world training experiments are kept to a minimum by various techniques, including the use of **simulated experiments using a proper analytical model**.

Experimental procedure

- **Manufacturing:** 40 beams (CF/Epoxy) were manufactured



- **Impact campaign:** 3 impacts were applied with three different energies (5,10,15J) in three different specimens



SPECIMENS

IMPACT TESTS

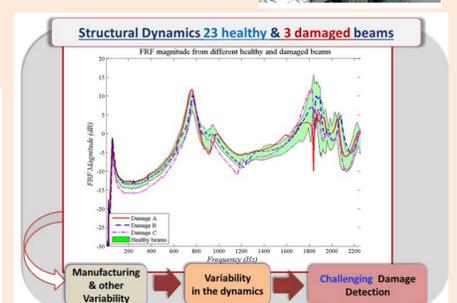
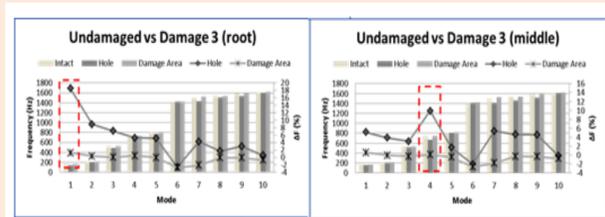
NDT INSPECTIONS

PRELIMINARY CONCLUSIONS

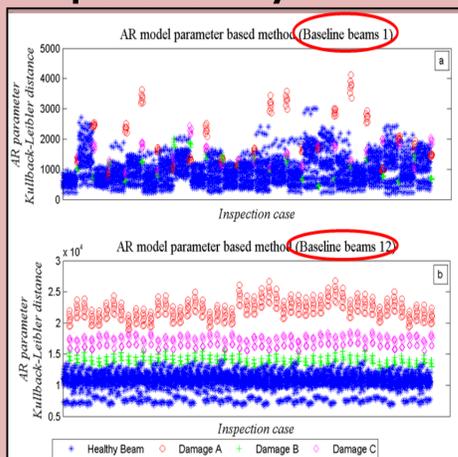
- **NDT:** IRT inspections were conducted before and after the impacts. Before the impacts no significant defect was detected. After the impacts **delaminations were detected**.



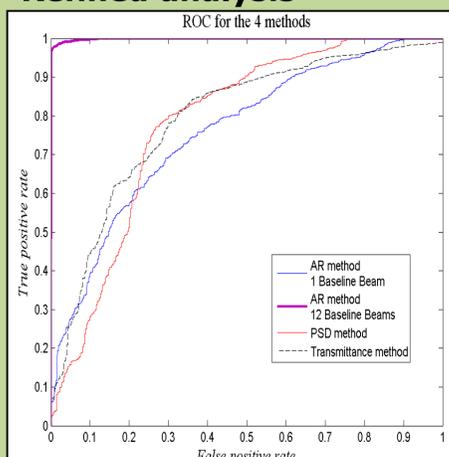
- **FEA:**



Improved analysis



Refined analysis



Foreground produced

- Novel **stochastic SHM methodologies** have been developed for effective diagnosis under uncertainty. The mathematical analysis can provide 100% true positive identification of impact damage
- **Actual aircraft booms** confirmed the success of determining damage in real parts
- **Prototype DAQ system** operated in industrial environment
- **Simplified GUI** for ease of use by engineers

This project has received funding from the European Union's Seventh Framework Programme for research, technological development and demonstration under grant agreement No.605549 www.fp7-vibration.eu

For more information, please contact:
Mihalis Kazilas mihalis.kazilas@twi.co.uk
Berta Navarro anita.ward@twi.co.uk

