





















	Accuracy	Analysed Meat	Advantage	Drawbacks
Visual classification	Up to 10%	-	Low cost solution for very small productions	Subjective method, Significant variability in the final product, Lean meat over-use
Off-line NIR	1,5% + sampling	0.1%	Punctual quality control	Non representative analysis, time consuming and costly
In-line NIR systems for ground meat	1-2% + sampling error	2%	Easily adaptable to processing lines	Not desgined suitable for trimmings.
Microwaves ground meat	2,0%	100%	Adaptable to the grinder tube, determine protein content.	Not suitable for trimmings, Product need to be pumped in a pipe

Figure 12