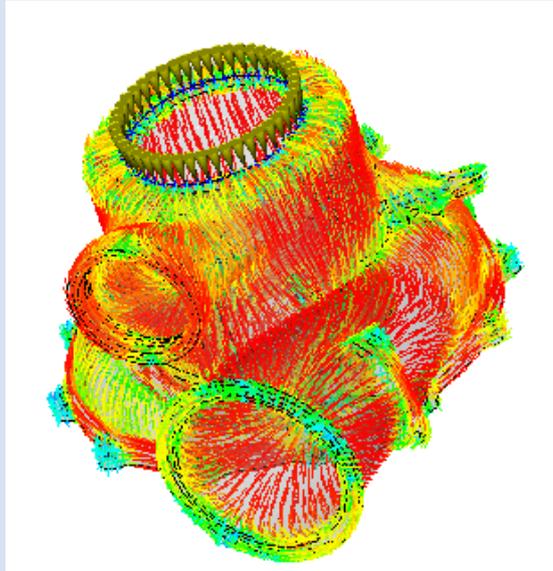
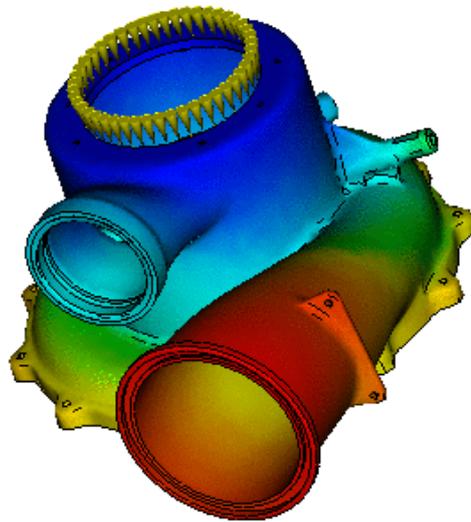


Fiber orientation based on a mould flow analyses



Filling time in seconds



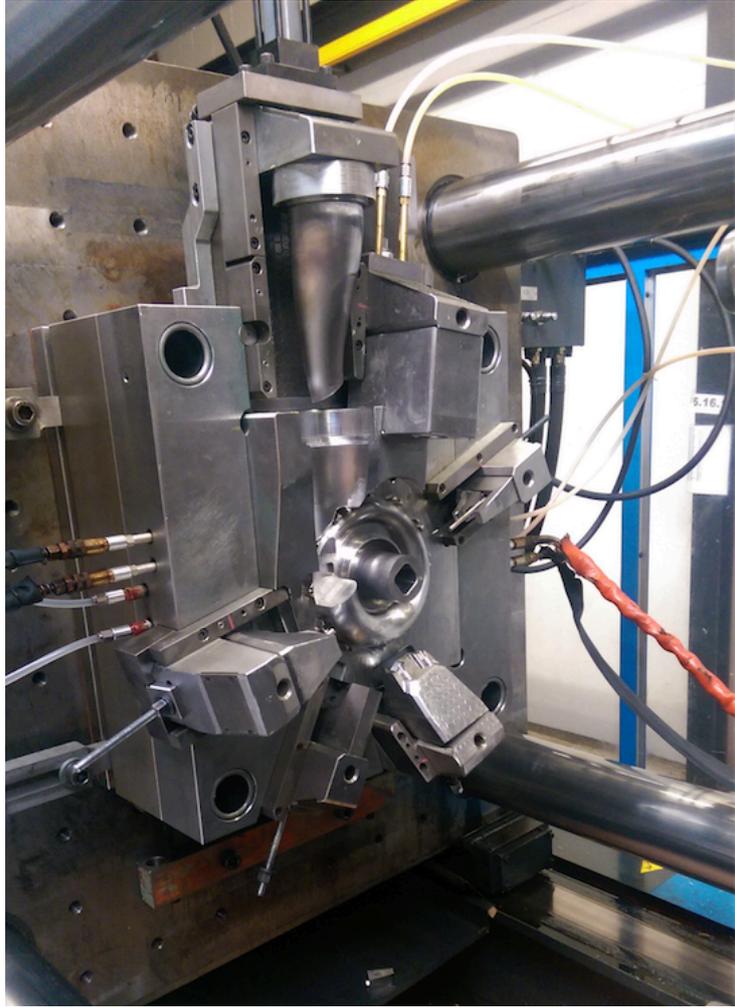
Mold design

1	001	1	1
2	002	1	1
3	003	1	1
4	004	1	1
5	005	1	1
6	006	1	1
7	007	1	1
8	008	1	1
9	009	1	1
10	010	1	1
11	011	1	1
12	012	1	1
13	013	1	1
14	014	1	1
15	015	1	1
16	016	1	1
17	017	1	1
18	018	1	1
19	019	1	1
20	020	1	1
21	021	1	1
22	022	1	1
23	023	1	1
24	024	1	1
25	025	1	1
26	026	1	1
27	027	1	1
28	028	1	1
29	029	1	1
30	030	1	1
31	031	1	1
32	032	1	1
33	033	1	1
34	034	1	1
35	035	1	1
36	036	1	1
37	037	1	1
38	038	1	1
39	039	1	1
40	040	1	1
41	041	1	1
42	042	1	1
43	043	1	1
44	044	1	1
45	045	1	1
46	046	1	1
47	047	1	1
48	048	1	1
49	049	1	1
50	050	1	1
51	051	1	1
52	052	1	1
53	053	1	1
54	054	1	1
55	055	1	1
56	056	1	1
57	057	1	1
58	058	1	1
59	059	1	1
60	060	1	1
61	061	1	1
62	062	1	1
63	063	1	1
64	064	1	1
65	065	1	1
66	066	1	1
67	067	1	1
68	068	1	1
69	069	1	1
70	070	1	1
71	071	1	1
72	072	1	1
73	073	1	1
74	074	1	1
75	075	1	1
76	076	1	1
77	077	1	1
78	078	1	1
79	079	1	1
80	080	1	1
81	081	1	1
82	082	1	1
83	083	1	1
84	084	1	1
85	085	1	1
86	086	1	1
87	087	1	1
88	088	1	1
89	089	1	1
90	090	1	1
91	091	1	1
92	092	1	1
93	093	1	1
94	094	1	1
95	095	1	1
96	096	1	1
97	097	1	1
98	098	1	1
99	099	1	1
100	100	1	1

Egmond plastic Clea 001

CLIENT NAME: [] DRAWING BY: [] CHECKED BY: [] DATE: []
 CLIENT PART NAME: [] PART: [] DATE: [] CLIENT: []
 CLIENT PART NO: [] PART: [] PART NO: [] DATE: []
 PROJECT: [] SHEET NUMBER: [] OF []

Mould in open position



Final product moulded and post machined



**Final product post
machined and with
overmoulded inserts**

