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# Control and Real-Time Optimisation of Intensive Polymerisation Processes

## Fact Sheet

### Project Information

**COOPOL**

Grant agreement ID: 280827

Project closed

**Start date**

1 March 2012

**End date**

28 February 2015

**Funded under**

Specific Programme "Cooperation": Nanosciences, Nanotechnologies, Materials and new Production Technologies

**Total cost**

€ 4 584 445,67

**EU contribution**

€ 3 392 800,00

**Coordinated by**

UNIVERSITY OF WARWICK

 United Kingdom

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## Energy efficient process industries: Furthering Europe's ambitious environmental targets

15 June 2016



## Objective

Transition of processing industries towards a more sustainable model of manufacturing is one of key priority topics for European Research Area. This transition requires adoption of novel reactor technologies, greener reactions and the increase in the use of intelligent systems in processing industries. The latter means improving processes through use of real-time information and ability to affect processes in real time. The long-term vision of COOPOL is to develop new methods and tools for modeling and control, based on real-time sensing, which will facilitate the development of a new paradigm of processes: intensive, low-impact, sustainable chemical technologies. The COOPOL consortium is focusing on one of the key areas of interest to European Chemical Industries, namely the polymer industry. Within the chemicals sector polymer production plays a significant role, with European market share of 25% and providing employment to 1.6 million people within EU27.

Many polymer products are manufactured using batch and semi-batch reactors. In most cases the process parameters, such as temperature profile, feeds, etc follow a specific time schedule, which has been fixed after an expensive period of product and process development. This tight recipe schedule is sensitive against disturbances e.g. unexpected variation in operating conditions, variation in feed purity etc., which inevitably leads to variations in polymer structure and to inter-batch variability and off-spec products. Furthermore, the use of empirically determined recipes with fixed-time controls does not allow intensification of the process which

requires time-varying feeds and reactor temperature to run the reaction faster and hence closer to its limits, and also to switching from a semi-batch to other reactor or process types.

COOPOL addresses the complex issues of real-time process control based on advanced models and on-line sensors, to develop a generic basis for widely applicable sustainable intensified processes. COOPOL will develop a new process control approach, linking molecular level information and understanding of the reaction chemistry with real-time sensing, rigorous modeling based on first principles, subsequent model reduction and non-linear model-predictive control (NMPC) with economic objectives, called dynamic real-time optimisation (DRTO). The approach of COOPOL is to develop robust real-time optimisation-based control and sensing methodologies and through their application to achieve, in parallel, the intensification of (i) the existing processes, and (ii) the development of novel intensive 'smart-scale' processes. The approach of COOPOL will deliver significant advance in the state-of-the-art in model-based predictive control and at the same time produce tangible and exploitable benefits for European industry in the short, medium and long-term.

## Fields of science (EuroSciVoc)

[natural sciences](#) > [chemical sciences](#) > [polymer sciences](#)

[engineering and technology](#) > [electrical engineering, electronic engineering, information engineering](#) > [electronic engineering](#) > [sensors](#)

[social sciences](#) > [economics and business](#) > [business and management](#) > [employment](#)



## Programme(s)

[FP7-NMP - Specific Programme "Cooperation": Nanosciences, Nanotechnologies, Materials and new Production Technologies](#)

## Topic(s)

[NMP.2011.3.2-1 - Modelling and control of intensified process systems](#)

## Call for proposal

FP7-NMP-2011-SMALL-5

[See other projects for this call](#)

# Funding Scheme

[CP-FP - Small or medium-scale focused research project](#)

## Coordinator



### UNIVERSITY OF WARWICK

EU contribution

**€ 708 095,60**

Total cost

**No data**

Address

**KIRBY CORNER ROAD UNIVERSITY HOUSE  
CV4 8UW COVENTRY**

 **United Kingdom** 

Activity type

**Higher or Secondary Education Establishments**

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

## Participants (8)

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### UNIVERSITAET HAMBURG

 **Germany**

EU contribution

**€ 600 320,00**

Address

**MITTELWEG 177  
20148 HAMBURG**



Activity type

**Higher or Secondary Education Establishments**

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

**No data**

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## RHEINISCH-WESTFAELISCHE TECHNISCHE HOCHSCHULE AACHEN

 Germany

EU contribution

**€ 668 000,00**

Address

**TEMPLERGRABEN 55**

**52062 Aachen** 

Region

**Nordrhein-Westfalen > Köln > Städteregion Aachen**

Activity type

**Higher or Secondary Education Establishments**

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

**No data**

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## VYSOKA SKOLA CHEMICKO-TECHNOLOGICKA V PRAZE

 Czechia

EU contribution

**€ 376 040,00**

Address

**TECHNICKA 5**

**166 28 Praha** 

Region

**Česko > Praha > Hlavní město Praha**

Activity type

## Higher or Secondary Education Establishments

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

**No data**

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### CYBERNETICA AS

 Norway

EU contribution

**€ 499 996,00**

Address

**LEIRFOSSVEIEN 27**

**7038 Trondheim** 

Activity type

**Private for-profit entities (excluding Higher or Secondary Education Establishments)**

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

**No data**

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### BASF SE

 Germany

EU contribution

**€ 307 274,00**

Address

**CARL BOSCH STRASSE 38**

**67063 Ludwigshafen Am Rhein** 

Region

**Rheinland-Pfalz > Rheinhessen-Pfalz > Ludwigshafen am Rhein, Kreisfreie Stadt**

Activity type

## Private for-profit entities (excluding Higher or Secondary Education Establishments)

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

**No data**

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**CHEMISTRY INNOVATION LIMITED** 

 United Kingdom

EU contribution

€ 20 152,00

Address

**BURLINGTON HOUSE PICADILLY**

**W1J 0BA LONDON** 

Activity type

**Private for-profit entities (excluding Higher or Secondary Education Establishments)**

Links

[Contact the organisation](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

No data

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**THE CHANCELLOR MASTERS AND SCHOLARS OF THE UNIVERSITY OF  
CAMBRIDGE**

 United Kingdom

EU contribution

**€ 157 722,40**

Address

**TRINITY LANE THE OLD SCHOOLS**

**CB2 1TN Cambridge** 

Activity type

**Higher or Secondary Education Establishments**

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

**No data**



## KNOWLEDGE TRANSFER NETWORK LIMITED

 United Kingdom

EU contribution

**€ 55 200,00**

Address

**52 UPPER STREET SUITE 218 BUSINESS DESIGN CENTRE ISLINGTON  
N1 0QH London** 

Region

**London > Inner London — West > Camden and City of London**

Activity type

**Other**

Links

[Contact the organisation](#)  [Website](#) 

[Participation in EU R&I programmes](#) 

[HORIZON collaboration network](#) 

Total cost

**No data**

**Last update:** 10 March 2023

**Permalink:** <https://cordis.europa.eu/project/id/280827>

European Union, 2025