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# Development of Advanced Ion Exchange Materials and Methods for the Removal of Toxic Metals from Metallurgical Waste Effluents

## Fact Sheet

### Project Information

Grant agreement ID: BRPR960158

Project closed

**Start date**

1 May 1996

**End date**

30 April 1999

**Funded under**

Specific research and technological development programme in the field of industrial and materials technologies, 1994-1998

**Total cost**

No data

**EU contribution**

No data

**Coordinated by**

University of Helsinki

 Finland

## Objective

Adsorption and ion exchange materials have been identified, evaluated and tested for the removal of trace toxic metals arising in the metallurgical industries. A study of treatment and recovery processes in the metal plating industry has revealed

considerable scope for ion exchange treatment in certain process applications.

The technical achievements are summarised as follows:

- evaluation of existing commercially available adsorbents products and/or modification of commercially available products
- development of new and/or improved sorbents
- characterisation of physical, chemical and ion exchange properties of the most suitable adsorbents/ion exchangers for the treatment of metal plating solutions
- correlation and prediction of adsorption/ion exchange equilibria using established theory
- development of new technologies, e.g. parametric pumping, for the separation and recovery of valuable metals
- testing of sorbents under actual operating conditions. for recovery/recycle of metals from spent metal plating baths, rinse water and waste-waters
- simulation of adsorptive separation processes.

## Objectives and content

Metallurgical industries produce large amounts of metal-bearing waste effluents which have to be properly decontaminated and/or purified. Conventional waste treatment methods do not always fulfil the present regulations of environmental discharges. In this research, advanced ion exchange and adsorbent materials and processing methods will be studied for the effective low cost removal of toxic metals from these effluents. This research will be valuable in developing generic processes for the decontamination of waste effluents and recycling of metals.

A wide variety of ion exchange and adsorbent materials will be evaluated. These include organic ion exchange resins, especially chelating exchangers, inorganic ion exchangers, specialty adsorbent materials such as processed sea weed residue and activated carbons. The research will cover the synthesis, physical characterization, fundamental ion exchange properties, mathematical modelling of ion exchange equilibria and kinetics as well as the testing of performance with real waste solutions and development of new ion exchange technology for large-scale exploitation.

**Fields of science (EuroSciVoc)** 

[engineering and technology](#) > [environmental engineering](#) > [waste management](#) > [waste treatment processes](#) > **[recycling](#)**

[engineering and technology](#) > [environmental engineering](#) > [water treatment processes](#) > **[wastewater treatment processes](#)**

[natural sciences](#) > [mathematics](#) > [applied mathematics](#) > **[mathematical model](#)**



## Programme(s)

[FP4-BRITE/EURAM 3 - Specific research and technological development programme in the field of industrial and materials technologies, 1994-1998](#)

## Topic(s)

[0102 - Development of clean production technologies](#)

## Call for proposal

Data not available

## Funding Scheme

[CSC - Cost-sharing contracts](#)

## Coordinator



**University of Helsinki**

EU contribution

**No data**

Total cost

**No data**

Address

**00014 Helsinki**

**+ Finland** 

## Participants (5)

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### FINNAIR OYJ

 Finland

EU contribution

**No data**

Address

**Teknikontie**

**01053 VANTAA** 

Total cost

**No data**

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### Forschungszentrum Karlsruhe GmbH - Technik und Umwelt

 Germany

EU contribution

**No data**

Address

**76021 Karlsruhe** 

Total cost

**No data**

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### Kelco International Ltd

 United Kingdom

EU contribution

**No data**

Address

**Waterfield**

**KT20 5HQ Tadworth** 

Total cost

**No data**



## LOUGHBOROUGH UNIVERSITY

United Kingdom

EU contribution

**No data**

Address

**Ashby Road**  
**LOUGHBOROUGH**

Links

[Contact the organisation](#) [Website](#)

[HORIZON collaboration network](#)

Total cost

**No data**



## Purolite International Ltd

United Kingdom

EU contribution

**No data**

Address

**Great West Road**  
**TW5 0BU Hounslow**

Total cost

**No data**

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